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Abstract.

BACKGROUND: To provide effective rehabilitation in the early post-injury stage, a novel robotic rehabilitation platform is proposed, which provides full-body arm-leg rehabilitation via belt actuation to severely disabled patients who are restricted to bed rest.

OBJECTIVE: To design and technically evaluate the preliminary development of the rehabilitation platform, with focus on the generation of various leg movements.

METHODS: Two computer models were developed by importing the components from SolidWorks into Simscape Multibody in MATLAB. This allowed simulation of various stepping movements in supine-lying and side-lying positions. Two belt-actuated test rigs were manufactured and automatic control programs were developed in TIA Portal. Finally, the functionality of the test rigs was technically evaluated.

RESULTS: Computer simulation yielded target positions for the generation of various stepping movements in the experimental platforms. The control system enabled the two-drive test rig to provide three modes of stepping in a supine position. In addition, the four-drive test rig produced walking-like stepping in a side-lying position.

CONCLUSIONS: This work confirmed the feasibility of the mechanical development and control system of the test rigs, which are deemed applicable for further development of the overall novel robotic rehabilitation platform.

Keywords: Belt actuation, arm-leg movement, supine-lying stepping, side-lying stepping, whole body rehabilitation

1. Introduction

According to the report from the World Health Organization on disability, 15% of the world population suffers from some kind of disability, of which 2 to 4% experience significant functional difficulties [1]. Therefore, effective rehabilitation technology is required to restore the functional activities of daily

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living. Among the current rehabilitation programmes, robot-assisted training is considered as a promising paradigm, especially for patients with severe impairment levels [2].

There are many rehabilitation robotic systems available on the market. Robots for gait training encompass exoskeleton-based systems (e.g. Lokomat, Hocoma AG, Switzerland) and end-effector systems (e.g. G-EO System, Reha Technology AG, Switzerland; Gait Trainer, Reha-Stim GmbH, Germany). They provide gait training on a stationary base (e.g. Lokohelp Pedago, Lokohelp Group, Germany) or mobile walking on the ground (e.g. Andago, Hocoma AG, Switzerland) [3]. For robot-assisted therapy of the upper limbs, the Armeo product series (Hocoma AG) provides various therapies in the shoulder, elbow, wrist and fingers. Clinical studies have confirmed the benefits of robot-assisted training for upper-limb [4] and lower-limb rehabilitation [5].

Despite availability of many rehabilitation robotic systems, there is large potential for mechanical and functional improvement. Current rehabilitation robots on the market provide therapy only for the lower limbs or for the upper limbs, but there is no system that can produce coordinated arm-leg training. Recent neurophysiological research revealed "interlimb neural coupling" during walking [6] and proposed that synchronised arm and leg movement should be practised to promote neural plasticity [7]. Arm movement in addition to leg activity is considered as a promising rehabilitation paradigm [8]. Furthermore, recent research revealed the advantages of cable-driven robotic devices. Due to characteristics such as low inertia, easy configuration and high speed and power output, belt actuation is applied in robotic arm rehabilitation [9,10] and gait restoration [11,12]. Such soft interfaces with the human removes the motion constraints brought by conventional rigid exoskeletons. Belt actuation can produce natural compliance in movement control [13]. Therefore, belt actuation is considered promising to provide comfortable and compliant human-robot interaction. Lastly, it is generally believed to be important to start training as soon as possible [14–17]. However, few robotic systems exist for early rehabilitation of arm-leg movement.

Based on the limitations of current rehabilitation products, a novel belt-actuated robotic rehabilitation platform is proposed here to provide full body rehabilitation to severely disabled patients who are restricted to bed rest. The principal system feature is to use belts to transfer the drive power to produce constraint-free movement. The platform aims to provide various types of exercise for the arms and legs, with the following functional requirements:

- (i) to provide various arm-leg movements in a supine-lying position: ipsilateral/bilateral shoulder, elbow, hip and knee flexion, and a combination of arm and leg flexion movement;
- (ii) to provide synchronous arm-leg walking-like movement in a side-lying position: ipsilateral shoulder, elbow, hip and knee flexion, ipsilateral shoulder and hip extension, and ipsilateral walking-like movement;
- (iii) to provide various arm-leg movements in the medial-lateral plane: apart from movement in the sagittal plane described above, shoulder and hip abduction/adduction should be provided.

Requirements (i) and (iii) provide training of various movements that are normally used in daily life, such as shoulder and hip flexion, abduction and adduction. Hip extension is important for activation of the leg muscles during walking, and is considered as a key factor for walking rehabilitation [18–20]. As supine lying on a bed prevents the hip and shoulder joints from extension, walking-like stepping with arm movement is to be produced in a side-lying position, as described in (ii).

To meet all of these functional requirements, the overall platform will have substantial complexity in terms of design and control algorithms. Therefore, development of this novel system started with the generation of leg movement, as described in the present work, while arm movement will be implemented in the future. The aim of this work was to design and technically evaluate the preliminary development of the rehabilitation platform, with focus on the generation of various leg movements. This work describes



Fig. 1. Model development for simulation of stepping in supine-lying (a, c) and side-lying (b, d) positions.

kinematic analysis, mechanical design, control development and experimental evaluation of two test rigs for generation of various stepping movements in a supine-lying position and walking-like stepping in a side-lying position.

2. Methods

The kinematics of various stepping movements were analysed using computer simulation. The mechanical concept of two test rigs was designed using CAD (SolidWorks, Version 2018, Solid Solutions AG, Zürich, Switzerland). After the belt-actuated test rigs were manufactured and assembled with control hardware (Siemens Switzerland Ltd., Zürich), the control programs were developed in TIA Portal (V15.1, Siemens Switzerland Ltd.) and finally the functionality of the test rigs was technically evaluated.

2.1. Computer simulation

Two simulation models (Fig. 1a and b) were developed by importing the components from SolidWorks into Simscape Multibody in MATLAB (Version 2018a, the MathWorks GmbH, Bern, Switzerland). A fixed step solver method (ODE3, Bogacki-Shampine) [21] with a step size of 0.01 s was used to simulate stepping in supine and side-lying positions.

The model of supine-lying stepping (Fig. 1a) included two linear actuators and a leg frame, which represents two belts pulling the thigh and shank segments. The parameters such as segmental length, centre of mass and moment of inertia were defined using anthropometric data from the literature [22]. This model simulated two types of physiologically feasible movement: (i) two-position training, where the range of motion for the hip and knee joints was defined by specifying two joint positions; and (ii) end-effector training, where a random circular foot trajectory was defined by specifying the centre and radius of a circle (Fig. 1c).

The model of side-lying stepping (Fig. 1b) included a leg frame and a length-adjustable support bar swaying upon a pivot which was above the hip joint. The other end of this swaying bar was attached to the ankle segment via a belt. One actuator rotates the support bar θ_B in the horizontal plane, and the other linear actuator adjusts the length of the bar L_A . It was believed that this model would produce walking-like stepping in the hip and knee joints if the belt pulled the ankle segment to follow a segmental ankle trajectory in a normal gait cycle (dashed line in Fig. 1d). This model was developed based on our previous investigation on the segmental ankle trajectory relative to the hip [23]. Using a typical ankle trajectory (X_A, Y_A) relative to the hip from our previous study [24], the distance of the ankle trajectory

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(a) Two-drive test rig for supine-lying stepping



Drive 1

(b) Four-drive test rig for side-lying stepping

Fig. 2. Mechanical concept of the belt-actuated test rigs.

to the hip within a whole gait cycle L_A , and the angle θ_B between L_A and the vertical (Fig. 1d) were calculated:

$$L_A(i) = \sqrt{X_A(i)^2 + Y_A(i)^2} \quad (i = 0, \dots, N.),$$
(1)

$$\theta_B(i) = \arctan\left(-\frac{X_A(i)}{Y_A(i)}\right) \quad (i = 0, \dots, N.), \tag{2}$$

where N is the data set number within a gait cycle.

2.2. Mechanical development

Two test rigs (Fig. 2) were designed to be fixed on a bed: a two-drive test rig for supine stepping, and a four-drive test rig for walking-like stepping in a side-lying position. The test rig for supine-lying stepping (Fig. 2a) used Drives 1 and 2 to pull the thigh and shank via belts. The test rig for side-lying stepping (Fig. 2b) included a rotatable support frame and four drives. Drive 2 actuated the support frame to sway upon a pivot in the horizontal plane, i.e. to control θ_B shown in Fig. 1b. Drives 1 and 3 were attached to the thigh and the ankle via belts. A linear guide rail and carriage assembly guided the sliding movement of Drive 3, i.e. to change the length L_A shown in Fig. 1b. The carriage was moved by Drive 4 via a synchronous transfer belt.

In order to test the feasibility of mechanical concept, two test rigs were manufactured (Fig. 3) and assembled with control hardware (Siemens Switzerland Ltd., Zurich). Drive 1 was a combination of a servo motor (1FK2103, 200 W) and a gearbox (2KJ3201, ratio = 41.04). Drive 2 used the same type of servo motor but with a lower gearbox ratio (2KJ3101, ratio = 14.77). The same Drives 1 and 2 were used in the two test rigs (Fig. 3). Drives 3 and 4 in Fig. 3b used a servo motor (1FK2103, 200 W) and a 50 W servo motor (1FK2102), respectively. Two potentiometers measured the hip and knee angles, with the data recorded by a two-channel analogue input card (6ES7134-6HB00-0DA1). The servo controllers for Drives 1, 2 and 3 were SINAMICS S210 (6SL3210-5HB10-2UF0, 2.7A), and that for Drive 4 was SINAMICS S210 (6SL3210-5HB10-1UF0, 1.4A). An industrial PC (IPC) package with WinCC software (6ES7677-2SB42-4AB1) was used to control the test rigs. An emergency stop was implemented in the controller settings.

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(a) Two-drive test rig

(b) Four-drive test rig

Fig. 3. Two belt-actuated test rigs.

2.3. Control system

To evaluate the automatic control systems, different stepping movements were implemented in the test rigs. The control task was mainly to send the position and speed commands to each drive so as to produce the required leg movement. The control algorithms were programmed using Structured Control Language in TIA-Portal, and were downloaded to the IPC. The function blocks MC_MoveRelative and MC_MoveVelocity were used, which enabled the motor to move according to the reference position and speed profiles. The reference positions and speeds were defined via a human machine interface (HMI) window.

The HMI program provided automatic calibration. As shown in Fig. 4, the reference frame was the two-drive test rig, where Point O is the centre (0, 0), and Points MT and MS are the positions for the thigh and shank motors. Points t and s are the belt attachment positions for the thigh and shank. After the user lay straight in a supine position on the bed, the body segment positions including the hip (H), knee (K) and ankle (A) joints, as well as the belt attachment points t and s were measured and entered in the HMI page. The thigh and shank were considered as cylinders with the same diameter. The thigh and shank lengths L_T and L_S are:

$$L_T = X_K - X_H,\tag{3}$$

$$L_S = X_A - X_K. \tag{4}$$

After calibration, the software for three training modes was implemented using the algorithms described in the following in TIA Portal and downloaded to the IPC. The required position and speed commands for each motor were obtained, thereby producing the target movement.

2.3.1. Two-position training

In this mode, the range of motion for the hip and knee joints was defined by specifying the minimal and maximal joint angles. Then the software calculated the motor positions and speeds to achieve the target movement synchronously.

For a leg position with random hip and knee angles θ_h and θ_k , the new positions for the knee, ankle, and the belt attachment points of thigh and shank are respectively K', A', t' and s' (Fig. 4). The belt length from the motor MT to the new thigh position, $L_{bt'}$, is:

$$L_{bt'} = \sqrt{(X_{t'} - X_{MT})^2 + (Y_{t'} - Y_{MT})^2},$$
(5)



Fig. 4. Human machine interface in the control program.

where $X_{t'}$ and $Y_{t'}$ are the horizontal and vertical coordinates of the pulling point t' in the reference frame, which are:

$$X_{t'} = X_H + (X_t - X_H)\cos\theta_h,\tag{6}$$

$$Y_{t'} = Y_H + (X_t - X_H)\sin\theta_h. \tag{7}$$

The belt length from the motor MS to the new shank position, $L_{bs'}$, is:

$$L_{bs'} = \sqrt{(X_{s'} - X_{MS})^2 + (Y_{s'} - Y_{MS})^2},$$
(8)

where $X_{s'}$ and $Y_{s'}$ are the coordinates of the belt pulling point s' on the shank in the reference frame, which are:

$$X_{s'} = X_H + L_T \cos \theta_h + (X_s - X_K) \cos(\theta_h - \theta_k), \tag{9}$$

$$Y_{s'} = Y_H + L_T \sin \theta_h + (X_s - X_K) \sin(\theta_h - \theta_k).$$
⁽¹⁰⁾

Thus, for any hip and knee angles θ_h and θ_k defined by the users, the belt lengths $L_{bt'}$ and $L_{bs'}$ can be obtained from Eqs (5)–(10).

2.3.2. End-effector training

In this mode, the user determined an arbitrary circular foot trajectory by defining the centre and radius of a circle. Suppose the ankle segment is used to represent the foot trajectory. For the defined ankle position (X'_A, Y'_A) , the distance between the ankle and the hip, L'_A , is:

$$L'_{A} = \sqrt{(X'_{A} - X_{H})^{2} + (Y'_{A} - Y_{H})^{2}}.$$
(11)

The angle between L'_A and the thigh, β , is:

$$\beta = \arccos\left(\frac{L_T^2 + L_A'^2 - L_S^2}{2L_T L_A'}\right),\tag{12}$$

The hip and knee angles θ_h and θ_k are therefore calculated as:

$$\theta_k = 180 - \arccos\left(\frac{L_T^2 + L_S^2 - L_A'^2}{2L_T L_S}\right),\tag{13}$$

$$\theta_h = \beta + \arctan\left(\frac{Y'_A - Y_H}{X'_A - X_H}\right). \tag{14}$$

Implementing Eqs (3)–(4) and (11)–(14) in end-effector mode, the corresponding hip and knee angles were calculated for any defined ankle position. Then using Eqs (5)–(10), the belt lengths $L_{bt'}$ and $L_{bs'}$ could be calculated.

2.3.3. Teach-replay training

In this mode, the experimenter firstly guided the leg movement manually, and then the test rig replayed this taught movement repetitively. This functionality was achieved via three steps: torque-tuning phase, teaching phase, and replay phase.

The torque-tuning phase mainly searched for the required torque when each motor rotated at different speeds. In this step, the motor was set in speed mode, and different speeds were implemented. Then the torques at these speeds, which mainly compensated the system friction, were recorded. Mathematical fit functions were estimated to approximate the torque curves with speeds for both motors. These functions for friction compensation were implemented in TIA Portal. Furthermore, the additional torques to move the user's thigh and shank were implemented in the algorithms. The combined torques for friction compensation and leg gravity compensation defined the required torque to produce the specific movement.

In the teaching phase, the experimenter moved the user's leg. The program compared the difference between the actual and required torques. The speed commands to each motor were then set proportional to the torque difference. During this phase, the actual motor positions were also recorded.

Lastly, in the replay phase, the motors were set in position mode, and repeated the motor trajectories that were recorded in the teaching phase.

2.3.4. Walking-like stepping

To achieve this functionality, the same positions for Drives 2 and 4 as those obtained from simulation (Section 2.1) were implemented as the target performance in TIA Portal. The belts that pulled the sidelying leg should be in tension so that the ankle segment can follow the movement produced by the support frame. Therefore, in the program, Drives 1 and 3 were set to pull the leg with a fixed torque limit.

3. Results

Simulation and experimental evaluation results of various stepping movements in supine-lying and side-lying positions are presented in this section. The belt length and displacement were normalised to the leg length.

3.1. Computer simulation

Kinematic simulation yielded target position profiles for movement control. The belts pulled the thigh and shank upward by 17% and 43% of leg length, respectively, so as to produce flexion of 60° in the hip and knee joints (Fig. 5a). Various circular ankle movements were simulated. As shown in Fig. 7c (dashed line), a circle with a radius of 11% of leg length, centred at a position which was horizontally 79% of leg length away from the hip joint and vertically 12% of leg length higher than the hip joint centre, was defined. In order to make the ankle follow this circular movement, the hip and knee joints required to flex by 35° and 62° (dashed lines in Fig. 7a and b). The belts should move 9% and 14% of leg length (Fig. 5b) to produce such circular ankle movement.

To produce walking-like ankle movement, the support bar should sway between -25° and 20° (Fig. 6b). The bar length L_A seldom changed during the stance phase, but was shortened by about 13% of the leg length in the swing phase (Fig. 6a). The simulated trajectories for the hip and knee joints (dashed lines in Fig. 10) were similar to normal walking as stated in the literature [22].

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Fig. 5. The simulated belt lengths for (a) two-position training and (b) end-effector circular training.



Fig. 6. The simulated (a) bar length L_A and (b) the bar angle θ_B for walking-like stepping.

3.2. Functional evaluation

A test person with a thigh length of 0.35 m and a shank length of 0.37 m lay on the bed with the two-drive test rig, with hip and knee angles θ_h and $\theta_k = 0$. Setting a new leg position with $\theta_h = 60^\circ$ and $\theta_k = 60^\circ$, the person performed two-position training repetitively (see the attached video "Experiment. mp4": Part One "Two-position training"). Setting a leg position initialised with $\theta_h = 20^\circ$ and $\theta_k = 23^\circ$, and defining a circular trajectory with a radius of 0.09 m, the foot followed a circular path (solid curve in Fig. 7c; and attached video "Experiment. mp4": Part One "End-effector training"). The actual joint trajectories (solid lines in Fig. 7a and b) were similar to the simulated results (dashed lines in Fig. 7a and b). The difference between the simulation and experimental results might come from the calibration error of the test person in the rig system. Due to belt flexibility, the knee joint had slight oscillation, resulting in

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Fig. 7. End-effector circular stepping in a supine position. (a) Hip joint; (b) knee joint; and (c) foot trajectory. Dashed lines: simulation, solid lines: experiment.



Fig. 8. The required torques from the two motors to compensate friction in the two-drive test rig. Exp: experiment.

small ripples in the knee joint trajectory and the circular foot trajectory. The leg weight also deformed the circular shape, with the area of the experimental trajectory (solid curve in Fig. 7c) smaller than the simulated trajectory (dashed curve in Fig. 7c) by 13%.

The teach-replay function required friction compensation. The torque-tuning phase yielded the required torque curves at different speeds, which were nonlinear and different when the motors changed direction. The thigh motor required slightly larger torque (stars in Fig. 8) than the shank motor (diamonds in Fig. 8) to compensate friction. The fit functions (dashed and solid lines in Fig. 8) for the torque curves T_h and T_k as well as the approximation accuracies R^2 are:

$$T_h = 0.052\sqrt{V_h + 0.2, R^2} = 0.975, V_h > 0, \tag{15}$$

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Fig. 9. The experimental performance of stepping in teach-replay training. (a) Hip joint; and (b) knee joint.

$$T_h = -0.0394\sqrt{-V_h - 0.283}, R^2 = 0.979, V_h < 0.$$
⁽¹⁶⁾

$$T_k = 0.0456\sqrt{V_k} + 0.18, R^2 = 0.998, V_k > 0, \tag{17}$$

$$T_k = -0.045\sqrt{-V_k} - 0.117, R^2 = 0.991, V_k < 0.$$
⁽¹⁸⁾

In the teaching phase (see the attached video "Experiment. mp4": Part One "Teach-replay training"), the experimenter manually moved the leg of the test person in random trajectories (dashed lines in Fig. 9). In the replay phase, similar joint trajectories were produced (solid lines in Fig. 9).

In the four-drive test rig, the control signals in Fig. 6 were implemented, and synchronous stepping movement was produced in the leg frame (see the attached video "Experiment. mp4": Part Two). The hip extended, albeit with a limited range (Fig. 10a). This was because the hip joint had larger friction than the knee joint in the leg frame. Therefore, the knee joint flexed more while the hip extended less. Due to belt deformation, the knee joint flexed, but not as quickly as the movement shown in simulation (Fig. 10b). Belt flexibility also caused small ripples in the knee joint trajectory. Nevertheless, the test rig produced walking-like stepping with synchronised hip and knee movement.

4. Discussion

The aim of this work was to design and technically evaluate the preliminary development of the rehabilitation platform, with focus on the generation of various leg movements. This work described kinematic analysis, mechanical design, control development and experimental evaluation of two test rigs for generation of various stepping movements in a supine-lying position and walking-like stepping in a side-lying position. The feasibility of the innovative mechanical configuration and automatic control systems to produce various leg movements was investigated. Although only leg movements were implemented in this study, the automatic control system and mechanical configuration provided useful information for development of the overall robotic arm-leg rehabilitation platform.

The simulation study yielded feasible kinematic solutions for the proposed overall platform, which is a sophisticated multi-functional system. Due to its compliance properties, belt actuation was selected for



Fig. 10. The performance of stepping in a side-lying position. (a) Hip joint; and (b) knee joint. Sim: simulation; Exp: experiment.

the proposed platform. However, belt control and mechanical development to achieve such functions were difficult tasks. The kinematic simulation provided an effective approach. With focus on the leg movement, two simulation models yielded the technical specifications of the drives, and the mechanical configuration for the generation of various stepping movements. The approach of importing the SolidWorks components into Simulink models provided vivid mechanical animation, which effectively guided the initial concept development of the belt-actuated test rigs.

The two-drive test rig produced three useful training modes, which validated the feasibility of using automatic hardware and software for real-time movement control. Programming in TIA Portal and implementing via the IPC, this test rig produced the target motor positions and speeds to achieve the required flexion movement. Two-position and end-effector training modes are often-used rehabilitation therapies. The functional highlight of the current two-drive rig was the teach-replay training, which allowed the operator to define any physiological leg flexion movement by manual guidance. This training mode is considered useful in the potential clinical setting where therapists could prescribe the patient-specific movement patterns by manipulation. This test rig achieved the target leg flexion movement in the functional requirement list, part (i), of the proposed robotic rehabilitation platform.

Using a swaying support frame and a linear guide rail and carriage assembly, the four-drive test rig produced walking-like stepping in a side-lying position. The computer model of a length-adjustable swaying bar produced the target ankle trajectory, resulting in walking-like movement in the hip and knee joints, which agreed with our previous gait analysis study [23]. Using the simulated results as the target trajectories for Drives 2 and 4, the four-drive test rig moved the ankle segment. The experimental trajectories of the hip and knee joints were slightly different from the typical gait pattern [22], due to the joint friction in the leg frame and belt deformation. Using feedback position control might improve the stepping performance. Another novelty of the current mechanical structure is its potential in producing other required stepping movements such as supine stepping in the sagittal plane when Drives 1 and 3 are used, and medial-lateral stepping when Drives 1, 2 and 3 are used. Belt actuation brings constraint-free movement. This four-drive test rig achieved the target stepping in the functional requirement list, part (ii), and serves as a feasible configuration for the functional requirement lists, parts (i) and (iii).

The mechanical configuration and control system development in the two belt-actuated test rigs provided useful information for the development of the proposed overall robotic arm-leg rehabilitation platform. Development of this novel system started with the generation of leg movement, while the arm movement will be implemented in the future. As discussed above, the four-drive setup has potential to produce leg movements defined by the three functional requirements. After slight size modification, a similar drive configuration has potential to produce the required arm movement. This study provided the basis of using 16 drives to produce the required full-body arm-leg movement. The current control system used the IPC to control the motion in real-time, while the control parameters were modified online via the HMI. Thanks to the flexible topology, the same automatic control system can also be applied in the proposed platform, after several new drives are included.

A limitation of this study was that the movement of the prototypes was produced in open loop. For more accurate movement control, closed-loop control algorithms should be investigated. Another limitation was that only the technical evaluation was performed. The feasibility of the two test rigs for clinical application will be investigated after participants are recruited in the future. Further work will focus on kinetic analysis of the system and closed-loop position control to compensate for belt flexibility and friction. Implementation of various leg movements will be followed by development of arm movement. This work confirmed the functional specifications and technical feasibility of the system assemblies, thus allowing the proposed overall arm-leg platform to be implemented in the best possible way. It is envisaged that a full-scale platform will be developed.

5. Conclusions

Computer simulation effectively guided the development of two belt-actuated test rigs. Using innovative mechanical configuration and automatic control systems, various stepping movements were produced in supine-lying and side-lying positions, thus proving the development approach to be technically feasible. Future work will focus on kinetic analysis of the system and closed-loop position control to compensate for belt flexibility and friction. Implementation of various leg movements will be followed by development of arm movement. The automatic control system and mechanical configuration of the two test rigs will be extended and applied to the development of the overall robotic rehabilitation platform.

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Conflict of interest

None to report.

Supplementary material

The video for this article can be found online at: https://youtu.be/8N7_5DRvFPc.

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