

New designed nerve conduits with a porous ionic cross-linked alginate/chitosan structure for nerve regeneration

Jen-Ray Chaw^a, Hsia-Wei Liu^b, Yu-Chao Shih^{c,d} and Ching-Cheng Huang^{d,e,*}

^a*Graduate Institute of Applied Science and Engineering, Fu Jen Catholic University, New Taipei City, Taiwan*

^b*Department of Life Science, Fu Jen Catholic University, New Taipei City, Taiwan*

^c*Department of Materials Science and Engineering, National Tsing-Hua University, Hsinchu, 30013, Taiwan*

^d*Department of Biomedical Engineering, Ming-Chuan University, 5 De Ming Rd., Gui Shan District, Taoyuan, 333, Taiwan*

^e*Metal Industries Research & Development Centre, 6F, No.162-24, Sec.3, Hsin-Yi Rd., Taipei 10658, Taiwan*

Abstract. A new fabrication process for designing nerve conduits with a porous ionic cross-linked alginate/chitosan composite for nervous regeneration could be prepared. New designed nerve conduits with a porous ionic cross-linked alginate/chitosan composite were developed for nervous regeneration. Nerve conduits (NCs) represent a promising alternative to conventional treatments for peripheral nerve repair. NCs composed of various polysaccharides such as sodium alginate were designed and prepared by lyophilization as potential matrices for tissue engineering. The use of a porous ionic cross-linked alginate/chitosan composite could provide penetration channels that would lead to the products' increasing penetration rate properties. Furthermore, the use of a porous ionic cross-linked alginate/chitosan composite also has a highly cross-linked structure, which would give the products relatively good mechanical properties. Furthermore, the drug could be incorporated into nerve conduits as a new drug-carrying system for nerve regeneration because of its porous and cross-linked structures.

Keywords: Cross-linking reaction, drug-release systems, composite

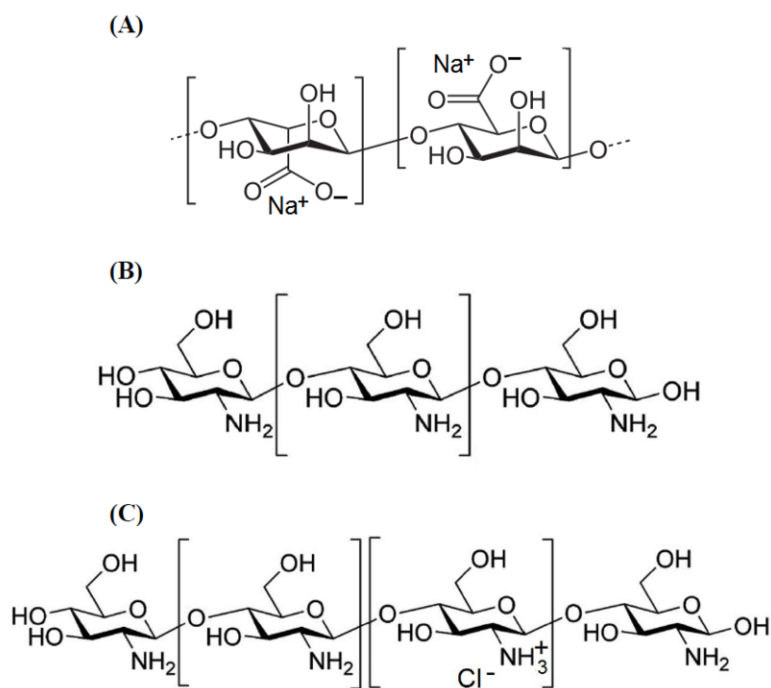
1. Introduction

Repairing damaged nerves is a common clinical problem [1]. Artificial nerve conduits (NCs) that bridge the gap between severed peripheral nerve stumps are widely accepted as a useful alternative that creates a favorable micro-environment for nerve regeneration [2]. In general, natural-derived materials are useful in biomedical and clinical applications because the natural-derived materials provide

* Address for correspondence: Ching-Cheng Huang, Department of Biomedical Engineering, Ming-Chuan University, 5 De Ming Rd., Gui Shan District, Taoyuan, 333, Taiwan. Tel.: +886-2-27013181EXT.114; Fax: +886-2-27085460; E-mail: jcchuang@mail.mirdc.org.tw.

good cell compatibility and suitable interaction. Good cell compatibility and interaction resulted from the common hydrophilic property. However, natural-derived materials always suffer from batch-to-batch variability. Extensive purification and characterization before use is necessary and important. Natural-derived materials with good mechanical strength are difficult to find. Therefore, additional modifications, such as physical and chemical cross-linked reactions, are necessary to meet well mechanical requirements for biomedical and clinic application such as artificial nerve conduits (NCs).

Polysaccharides are widely employed in biomedical and clinic applications because of their excellent cell compatibility. Alginate is a kind of polysaccharide material that might be good for the clinic application of artificial nerve conduits (NCs). The good cell compatibility of alginate is due to the free carboxylic groups of alginate. For the application of artificial nerve conduits (NCs), it is necessary to enhance the mechanical properties of alginate. Calcium salt could be used to adjust mechanical strength through physically cross-linked reactions. Also, alginate could be used as a hydrogel inside the nerve conduit for clinic application of nerve regeneration [3]. On the other hand, a natural-derived material such as chitosan is another polysaccharide that has been considered for fabrication of artificial nerve conduits (NCs). To adjust their mechanical properties for clinical use, the natural-derived material of chitosan could be reinforced with additional cross-linked agents such as chitin [4] or formaldehyde [5] to prevent the nerve conduit from collapsing. The design, synthesis and development of new functional materials were studied to provide suitable materials for biomedical applications such as polyacrylate, polyester, polyurethane, polyamide, polyimide, polyester, polynorborene, polytetrafluoroethylene, polydiphenylacetylenes and polymeric resins [1-21]. Also, surface modification technology was considered to change the surface microenvironment of the materials [22-26]. Therefore, a suitable material and fabrication process can be selected, designed and established.



Scheme. 1. The chemical structures of (A) sodium alginate (NaAL), (B) chitosan (Ch) and (C) partially HCl quaternary ammonium chitosan (HClQCh).

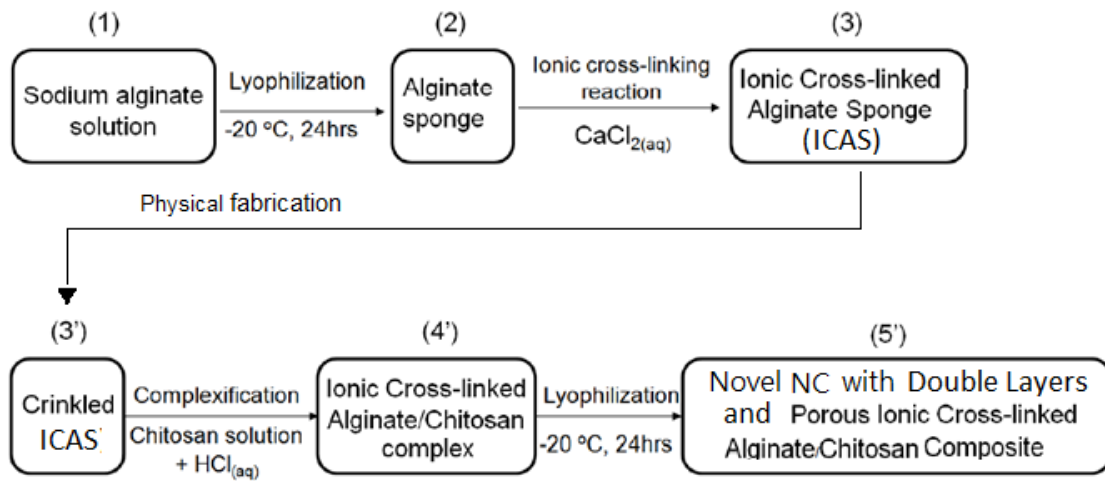
2. Experimental

2.1. Materials

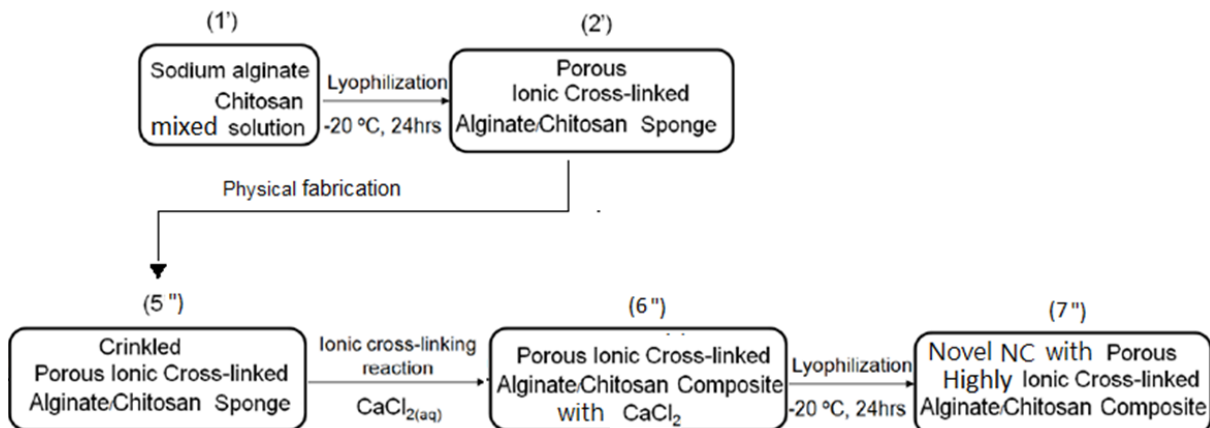
The materials of sodium alginate (NaAL), chitosan (Ch) and partially HCl quaternary ammonium chitosan (HClQCh) were employed in this study. The chemical structures of sodium alginate (NaAL), chitosan (Ch) and partially HCl quaternary ammonium chitosan (HClQCh) are shown in Scheme 1.

2.2. Preparation of porous ionic cross-linked alginate/chitosan composite

The preparation of the porous ionic cross-linked alginate composite and the porous ionic cross-linked alginate/chitosan composite was achieved as shown in Scheme 2.



Scheme. 2. Schematic diagram for new fabrication process of designed nerve conduits (NC) (5') with a porous ionic cross-linked alginate/chitosan composite.



Scheme. 3. Schematic diagram for new fabrication process of designed nerve conduits (NC) (7'') with a highly ionic cross-linked alginate/chitosan composite.



Fig. 1. Morphology of (A) an ionic cross-linked alginate sponge (ICAS) and (B) a new designed nerve conduit (5') with a porous ionic cross-linked alginate/chitosan composite, derived from a crinkled ionic cross-linked alginate sponge (crinkled ICAS) and combined with chitosan (Scheme 2).

2.3. Preparation of highly ionic cross-linked alginate/chitosan composite

The preparation of a highly ionic cross-linked alginate/chitosan composite and a porous ionic cross-linked alginate/chitosan composite was achieved and shown in Scheme 3.

3. Results and discussion

3.1. New designed nerve conduits with porous ionic cross-linked alginate/chitosan composite

We describe the preparation and characterization of nerve conduits made of alginate and a partially HCl quaternary ammonium chitosan complex. These nerve conduits fulfilled mechanical demands without further additives or chemical crosslinking reactions. The highly crosslinked alginate/ chitosan NC were expected to be suitable for cell in-growth and supplying nutrients through the wall of the NC. Polyelectrolyte complexes could be used for the delivery of proteins. Because of the agglutination characteristics of oppositely charged polymeric materials, the complex was firstly treated with the special method; that is, the sodium solution was lyophilized and the alginate sponge was obtained (Figure 1). After being treated with calcium ions, the crinkled ICAS hollow product (Scheme 2) was treated with chitosan HCl solution for 10 min. The ionic cross-linked alginate/chitosan complex was further lyophilized. The porous structure was obtained and is shown in Figure 2. The chitosan was partially quaternized with an HCl solution and the partially HCl quaternary ammonium chitosan (HClQCh) was obtained (Scheme 1). The partially HCl quaternary ammonium chitosan (HClQCh) provides multiple ammonium groups and ionic association between alginate and partially HCl quaternary ammonium chitosan. Nerve conduits with an outer diameter/inner diameter of 8 mm/5 mm were obtained (Figure 1).

3.2. New designed nerve conduits with a highly ionic cross-linked alginate/chitosan composite

In this study, the fabrication process for designing nerve conduits with a porous highly ionic cross-linked alginate/chitosan composite was designed to obtain various NC porosity and density. The mixed solution of sodium alginate and chitosan was prepared as shown in Scheme 3. After lyophiliza-

tion, a porous ionic cross-linked alginate/chitosan sponge was obtained. Physical fabrication of the porous ionic cross-linked alginate/chitosan sponge was carried out, and a crinkled porous ionic cross-linked alginate/chitosan sponge (5'') was developed. To enhance strength and mechanical properties, an additional ionic cross-linking reaction was employed using an aqueous solution of CaCl_2 , because these calcium ions can form a compacted highly ionic cross-linked structure that is a kind of porous ionic cross-linked alginate/chitosan composite with CaCl_2 (5'''). Finally, novel nerve conduits (NC) (7'') with highly ionic cross-linked alginate/chitosan composite could be obtained (Figure 3). When the concentration of CaCl_2 was adjusted, a series of nerve conduits (NC) (7'') with different degrees of ionic cross-linked structures was designed. The different microstructures could be observed by treatment with low and high CaCl_2 (aq) concentration. The micrograph of the new nerve conduits with the porous crinkled ionic cross-linked alginate/chitosan composite and low and high CaCl_2 (aq) concentration treatment are shown in Figure 4(A). By treating with a low CaCl_2 (aq) concentration, relative low cross-linked density and loose structures could be obtained and found in Figure 4(A). By treating with high CaCl_2 (aq) concentration, relative high cross-linked density and compacted structures could be found in Figure 4(B). These results would be due to the high ionic cross-linking reaction of the designed nerve conduits with the porous ionic cross-linked alginate/chitosan composite in the CaCl_2 (aq) solution with high concentration and ionic strength. When the designed nerve conduits with the porous ionic cross-linked alginate/chitosan composites were treated with CaCl_2 (aq) solutions, calcium ions could interpenetrate the porous ionic cross-linked alginate/chitosan structures. Furthermore, additional ionic cross-linking reactions among calcium ions with the anionic groups of alginate would be carried out. Varying CaCl_2 (aq) concentrations provided different amounts of free cationic calcium ions and ionic strength. The strong additional ionic cross-linking reaction lashed the original porous structure of the designed nerve conduits, and the compacted structures were constructed from ionic interactions. Comparing the difference of two kinds of scaffolds (NC (5') and NC (7'')), the nerve conduit (5') might be more suitable for nervous regeneration because of its smooth porous structure. In this study, the method for preparing a nerve conduit (7'') could provide a solution to increase nerve conduit structure strength through additional ionic cross-linking reaction.

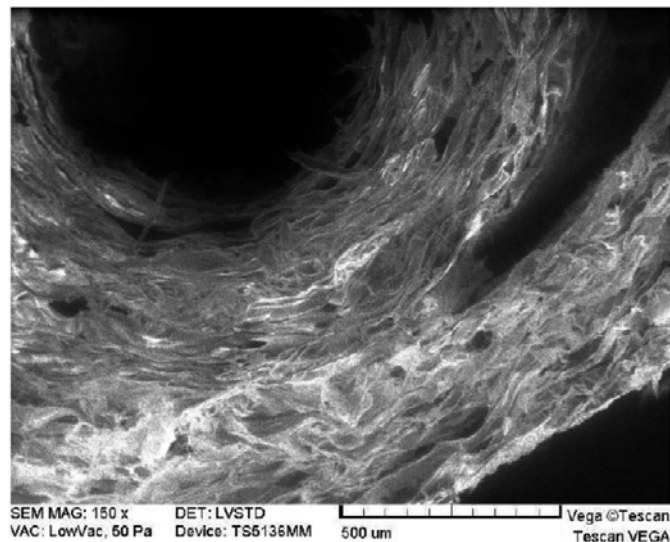


Fig. 2. Micrograph of new designed nerve conduit (5') with double layers and porous microstructure.



Fig. 3. The morphology of a new designed nerve conduit (7") with a porous ionic cross-linked alginate/chitosan composite derived from a crinkled ionic cross-linked alginate/chitosan sponge (crinkled ICAS) and additional cross-linking reaction with CaCl_2 (Scheme 2).

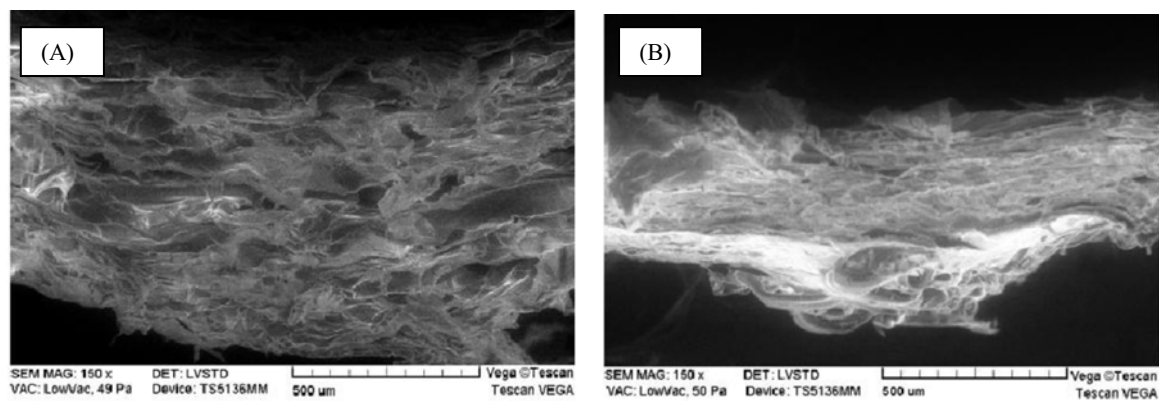


Fig. 4. (A) Micrograph of new designed nerve conduit (7") with a porous highly ionic cross-linked alginate/chitosan composite treated with low CaCl_2 (aq) concentration. (B) Micrograph of new designed nerve conduit (7") with a porous highly ionic cross-linked alginate/chitosan composite treated with high CaCl_2 (aq) concentration.

4. Conclusion

In this study, new designed nerve conduits (NCs) with a porous ionic cross-linked alginate/chitosan composite were successfully prepared for nerve regeneration. We developed a biodegradable nerve conduit made of a hydrophilic complex sponge, which consisted of oppositely charged chitosan and polysaccharides such as alginate. Furthermore, a new fabrication process for the designed nerve conduits was successfully established and developed. NCs composed of various polysaccharides, such as sodium alginate and chitosan, were designed and prepared as potential matrices for tissue engineering via lyophilization. Swelling ability and biocompatibility were served to characterize the NCs. The use of a porous ionic cross-linked alginate/chitosan composite, therefore, appears to allow the formula to manipulate both the mechanical properties and penetration rate properties of the products. Furthermore, a kind of new drug-carrying system with porous ionic cross-linked structure for nerve regeneration was successfully designed and established by incorporating drugs.

Acknowledgments

The authors gratefully acknowledge Well Lands Enterprise Co. Ltd. and the Ministry of Economic Affairs, Taiwan for their financial supports. Also, the authors acknowledge for Ms. S.H. Lai for her technical assistance.

References

- [1] S. Wang, Q. Cai, J. Hou, J. Bei, T. Zhang, J. Yang and Y. Wan, Acceleration effect of basic fibroblast growth factor on the regeneration of peripheral nerve through a 15-mm gap, *Journal of Biomedical Materials Research* **66** (2003), 522-531.
- [2] C.A. Heath and G.E. Rutkowski, The development of bioartificial nerve grafts for peripheral-nerve regeneration, *Trends in Biotechnology* **16** (1998), 163-168.
- [3] T. Hashimoto, Y. Suzuki, M. Kitada, K. Kataoka, S. Wu, K. Suzuki, K. Endo, Y. Nishimura and C. Ide, Peripheral nerve regeneration through alginate gel: analysis of early outgrowth and late increase in diameter of regenerating axons, *Experimental Brain Research* **146** (2002), 356-368.
- [4] Y. Yang, X. Gu, R. Tan, W. Hu, X. Wang, P. Zhang and T. Zhang, Fabrication and properties of a porous chitin/chitosan conduit for nerve regeneration, *Biotechnology Letters* **26** (2004), 1793-1797.
- [5] X. Wang, W. Hu, Y. Cao, J. Yao, J. Wu and X. Gu, Dog sciatic nerve regeneration across a 30-mm defect bridged by a chitosan/PGA artificial nerve graft, *Brain* **128** (2005), 1897-1910.
- [6] D. J. Liaw, C.C. Huang, W.F. Lee, J. Borbély and E.T. Kang, Synthesis and characteristics of the poly(carboxybetaine)s and the corresponding cationic polymers, *Journal of Polymer Science Part A: Polymer Chemistry* **35** (1997), 3527-3536.
- [7] D.J. Liaw, W.H. Chen and C.C. Huang, Synthesis and characterization of new organosoluble poly(ether-imide)s derived from various novel bis(ether anhydride)s, In: *Polyimides and Other High Temperature Polymers*, K.L. Mittal, ed., 2, 2003, pp. 47-70.
- [8] G. Zhai, S.C. Toh, W.L. Tan, E.T. Kang, K.G. Neoh, C.C. Huang and D.J. Liaw, Poly(vinylidene fluoride) with grafted zwitterionic polymer side chains for electrolyte-responsive microfiltration membranes, *Langmuir* **19** (2003), 7030-7037.
- [9] M. Maitani, T. Katsumata, C.C. Huang, M. Shiotsuki and T. Masuda, New active ester-bridged copolynorbornenes containing terminal hydroxyl, amino, methacryloyl or ammonium groups via ring-opening metathesis polymerization, *Polymer Preprints Japan* **55** (2006), 2827.
- [10] D.J. Liaw, T.P. Chen and C.C. Huang, Novel active ester-bridged copolynorbornene materials containing terminal Functional hydroxyl, amino, methacryloyl or ammonium groups via ring-opening metathesis polymerization, *Journal of Polymer Science Part A: Polymer Chemistry* **43** (2005), 4233-4247.
- [11] D.J. Liaw, T.P. Chen and C.C. Huang, Self-assembly aggregation of highly stable copolynorbornenes with amphiphilic architecture via ring-opening metathesis polymerization, *Macromolecules* **38** (2005), 3533-3538.
- [12] D.J. Liaw, C.C. Huang, H.C. Sang and E.T. Kang, Photophysical and solution properties of naphthalene-labeled styrene / N, N-dimethyl maleimido propylammonium propane sulfonate copolymer, *Langmuir* **15** (1999), 5204-5211.
- [13] T. Katsumata, M. Maitani, C.C. Huang, M. Shiotsuki and T. Masuda, Synthesis and properties of various poly(diphenylacetylenes) containing tert-amine moieties, *Polymer* **49** (2008), 2808-2816.
- [14] D.J. Liaw, C.C. Huang and W.H. Chen, Color lightness and highly organosoluble polyamides, polyimides and poly(amide-imide)s based on noncoplanar 2,2'-dimethyl-4,4'-biphenylene units, *Polymer* **47** (2006), 2337-2348.
- [15] D.J. Liaw, C.C. Huang and E.T. Kang, Effect of architecture and environments on polymeric molecular assemblies of novel amphiphilic diblock copolynorbornenes with narrow polydispersity via living ring-opening metathesis polymerization (ROMP), *Journal of Polymer Science Part A: Polymer Chemistry* **44** (2006), 2901-2911.
- [16] D.J. Liaw, C.C. Huang and J.Y. Ju, Novel star-like multifunctional polymeric materials with predominant cis microstructures derived from α -norbornenyl macromonomer and stable macroinitiator via ring-opening metathesis polymerization and atom transfer radical polymerization, *Journal of Polymer Science Part A: Polymer Chemistry* **44** (2006), 3382-3392.
- [17] D.J. Liaw, C.C. Huang and E.T. Kang, Novel fluorescent polynorbornenes with multi-functional armed structure by using highly stable block macroinitiators via a combination of living ring-opening metathesis polymerization and atom transfer radical polymerization, *Polymer* **37** (2006), 3057-3064.
- [18] D.J. Liaw, C.C. Huang, S.M. Hong, W.H. Chen, K.R. Lee and J.Y. Lai, Molecular architecture effect on active structure of polynorbornenes with pendant α , β -unsaturated amide or ester bridged chains via ring-opening metathesis polymerization, *Polymer* **47** (2006), 4613-4621.

- [19] D.J. Liaw, C.C. Huang and C.W. Fu, Novel organosoluble polynorbornene bearing polarpendant ester bridged epoxy group via living ring-opening metathesis polymerization, *Journal of Polymer Science Part A: Polymer Chemistry* **44** (2006), 4428-4434.
- [20] D.J. Liaw, C.C. Huang and S.M. Hong, Novel doubly polymerizable functional norbornene: Synthesis, reactivity and its macromolecular architectures from dual cure via ring-opening metathesis polymerization and radical photopolymerization, *Journal of Polymer Science Part A: Polymer Chemistry* **44** (2006), 6287-6298.
- [21] H.W. Liu, C.H. Chen, C.L. Tsai, I.H. Lin and G.H. Hsiue, Heterobifunctional poly(ethylene glycol)-tethered bone morphogenetic protein-2-stimulated bone marrow mesenchymal stromal cell differentiation and osteogenesis, *Tissue Engineering* **13** (2007), 1113-1124.
- [22] G. Zhai, W.H. Yu, E.T. Kang, K.G. Neoh, C.C. Huang and D.J. Liaw, Functionalization of hydrogen-terminated silicon with polybetaine brushes via surface-initiated reversible addition-fragmentation chain-transfer (RAFT) polymerization, *Industrial & Engineering Chemistry Research* **43** (2004), 1673-1680.
- [23] E.T. Kang, K.G. Neoh, W. Chen, K.L. Tan, D.J. Liaw and C.C. Huang, Surface structures and adhesion characteristics of poly(tetrafluoroethylene) films after modification by graft copolymerization, *Journal of Adhesion Science and Technology* **10** (1996), 725-743.
- [24] Z.F. Li, E.T. Kang, K.G. Neoh, K.L. Tan, C.C. Huang and D.J. Liaw, Surface structures and adhesive-free adhesion characteristics of polyaniline films after modification by graft copolymerization, *Macromolecules* **30** (1997), 3354-3362.
- [25] Y.X. Liu, E.T. Kang, K.G. Neoh, K.L. Tan, C.C. Huang and D.J. Liaw, Surface graft copolymerization of poly(vinylidene fluoride) film with simultaneous lamination to copper foil, *Journal of Adhesion* **71** (1999), 35-54.
- [26] G. Zhai, S.C. Toh, W.L. Tan, E.T. Kang, K.G. Neoh, C.C. Huang and D.J. Liaw, Poly(vinylidene fluoride) with grafted zwitterionic polymer side chains for electrolyte-responsive microfiltration membranes, *Langmuir* **19** (2003), 7030-7037.